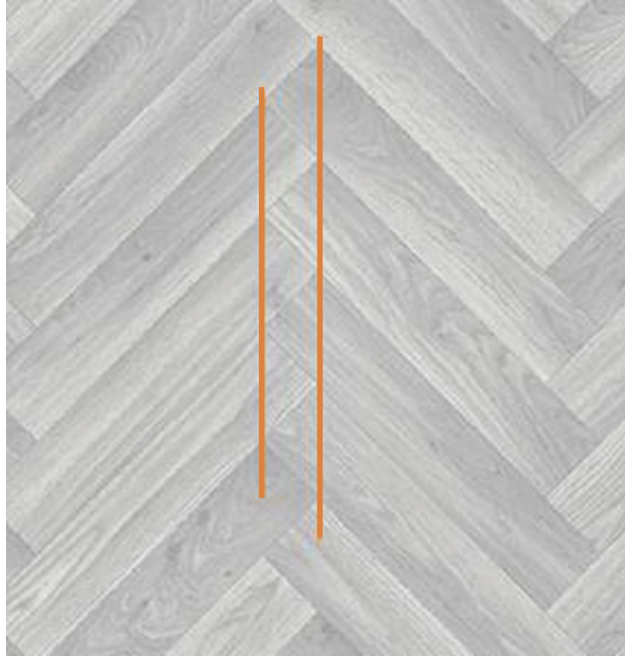


SELVEDGE EDGE

Usually with a selvedge edge only a few mm from the side is lost, because the pattern can be matched on a joint of the pattern. A chevron pattern loses much more to match the pattern. For example a board of 7cm wide (Oak Chevron) has 5cm between each corner of a board, a board of 10cm wide (Laurel Oak) already 7cm.

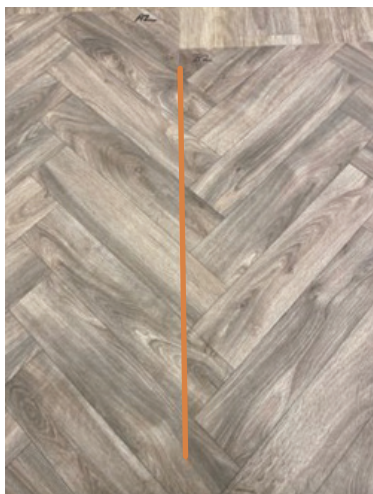


So, the pattern can be matched, but with more loss than a standard plank or tile off the side of the roll.

MATCHING THE PATTERN

To pattern match Chevron rolls need to be placed next to each other without the slightest deviation in angle to align the pattern repeats (see Pic. 1 and Pic. 2).

Pic. 1 Pattern match with 180° aligned roll

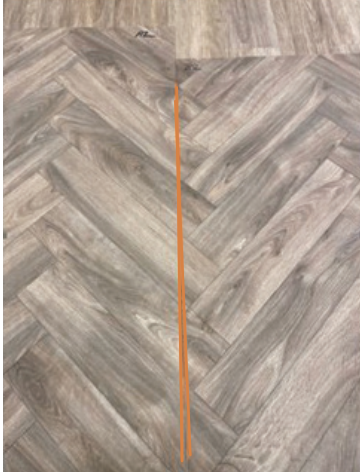


Pic. 2 Detail Pic.1



If one of the rolls is misaligned with the other, the pattern match is gone (see Pic. 3 and Pic. 4), resulting in the optical deception that the print (in this case planks) is getting bigger or smaller.

Pic. 3 Not aligned



Pic. 4



To be sure that the print is not stretched or shrunk, the distance between the printed joint must be the same (Pic. 5) all over the rolls.

Pic. 5

